

**READ ALL INSTRUCTIONS COMPLETELY AND THOROUGHLY UNDERSTAND THEM BEFORE DOING ANYTHING.
CALL TOTAL CONTROL PRODUCTS TECH SUPPORT (916) 388-0288 IF YOU NEED ASSISTANCE.**

INSTALLATION GUIDE



TCP PBS-FD-01

Pump Bracket Set Ford 01

Ford Small Block (Short Deck) 260, 289, 302 Windsor



DESCRIPTION:

Pump Bracket Set Ford 01 includes billet aluminum bracket; spacer set; and hardware; attaches power steering pump to driver side cylinder head

APPLICATIONS:

Fits Ford small block, short deck, 260, 289, 302 Windsor engines

PARTS LIST

TCP PBS-FD-01 - Power Steering Pump Bracket Set - Small Block Ford (Short Deck)

Qty	Part Number	Description
1	7900-148	Pump Bracket SB Ford 260/289/302 Short Deck Block
1	7918-009	Hardware Bag for TCP PBS-FD-01
1	7918-012	Spacer Set Ford Power Steering Pump Bracket

7918-009 - Hardware Bag

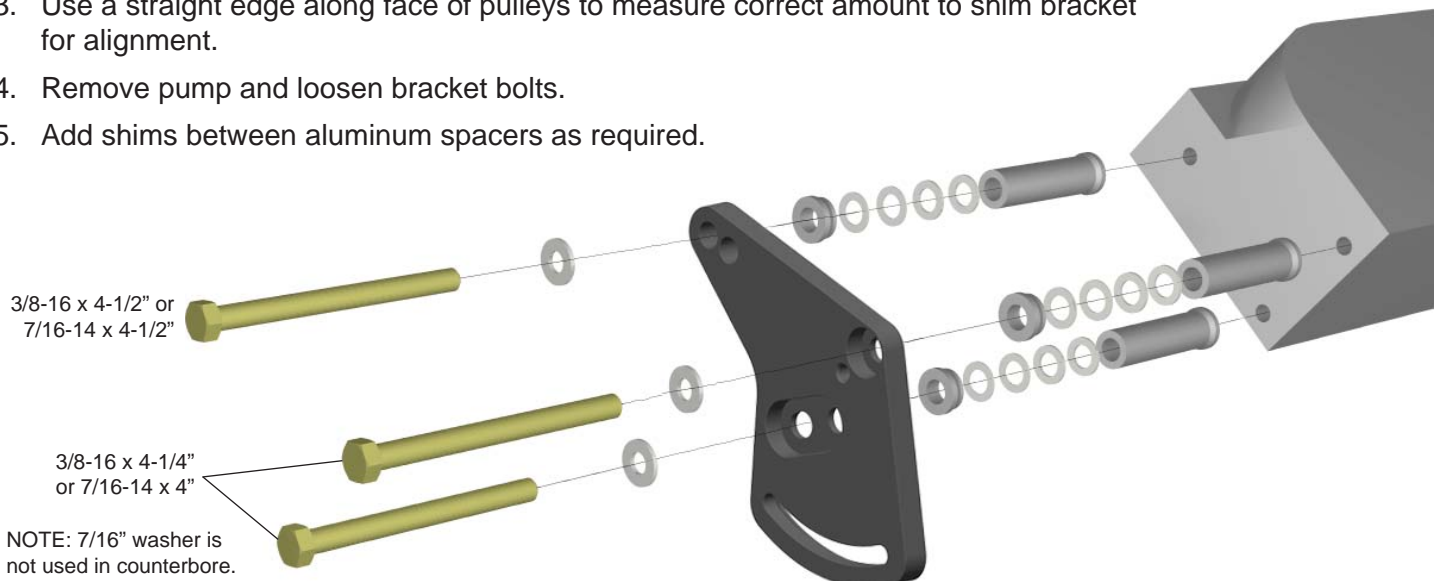
Qty	Part Number	Description
2	3100-031C2.75Y	Bolt 5/16-18 x 2-3/4" Hex Head Cap Screw
2	3100-031C3.50Y	Bolt 5/16-18 x 3-1/2" Hex Head Cap Screw
2	3100-038C4.25Y	Bolt 3/8-16 x 4-1/4" Hex Head Cap Screw
1	3100-038C4.50Y	Bolt 3/8-16 x 4-1/2" Hex Head Cap Screw
2	3100-044C4.00Y	Bolt 7/16-14 x 4" Hex Head Cap Screw
1	3100-044C4.50Y	Bolt 7/16-14 x 4-1/2" Hex Head Cap Screw
1	3119-031-18C	Flange Nut 5/16-18
2	3120-031S-Y	Washer 5/16 Flat SAE .345 x .690 x .060 Thick
3	3120-038S-Y	Washer 3/8 Flat SAE .410 x .810 x .060 Thick
2	3120-044S-Y	Washer 7/16 Flat SAE .470 x .925 x .060 Thick

7918-012 - Hardware Bag, Spacer Set

6	3109-044S1-S	Aircraft Washer 7/16 Flat .453 x .750 x .032 Thick
6	3109-044S2-S	Aircraft Washer 7/16 Flat .453 x .750 x .063 Thick
3	7900-170-0370	Spacer .453 ID x .370 Long x .75 OD with .850 Shoulder
3	7900-170-2910	Spacer .453 ID x 2.910 Long x .75 OD with .850 Shoulder

INSTRUCTIONS

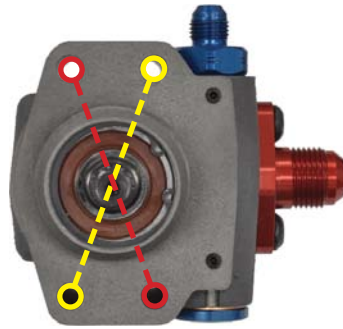
- Bolt bracket to cylinder head using the supplied 3/8" or 7/16" hardware.
If additional accessories are mounting to cylinder head, spacers will need to be shortened.
Bolts do not need to be tightened at this time.
- Attach pump to bracket using 5/16" hardware. See page 3 for illustration.
Hardware can be inserted through pulley.
- Use a straight edge along face of pulleys to measure correct amount to shim bracket for alignment.
- Remove pump and loosen bracket bolts.
- Add shims between aluminum spacers as required.



6. Attach pump to bracket using 5/16" hardware.
7. Recheck alignment of pulleys.
8. If alignment is correct, remove pump and tighten bracket bolts.
Torque bolts to 12-18 lb. ft.
9. Attach pump to bracket using 5/16" hardware.
Upper bolt is the pivot bolt and should be installed 'finger-tight' until belt has been tensioned.
Lower bolt goes into flange nut and is tightened while holding tension on belt.
Torque bolt to 12-18 lb. ft.
10. See Hose Kit instructions for hose assembly, routing and hook-up.

Pro Pump

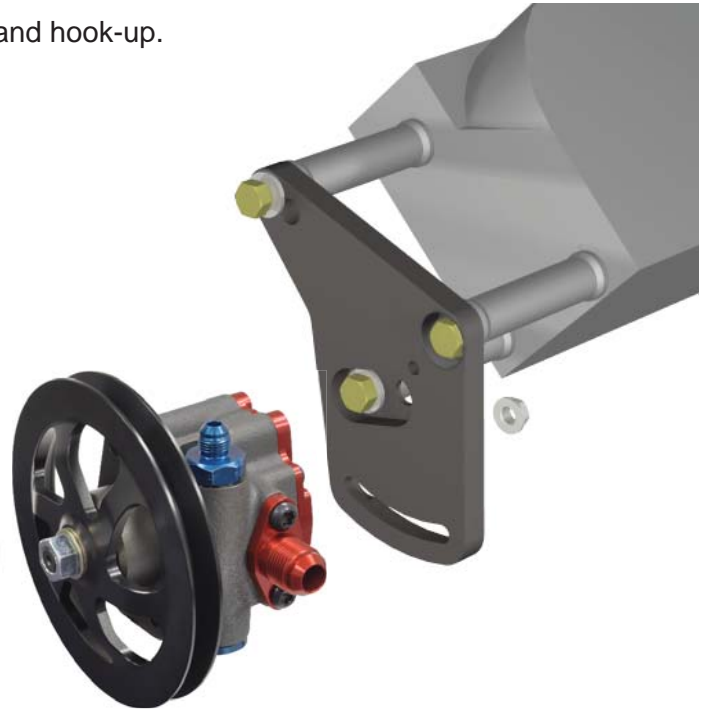
Use 3-1/2" long 5/16" bolts at opposite mounting holes; red or yellow pair. Each hole pair changes the final angle of the pump slightly with the belt fully tensioned.



5/16-18 x 3-1/2"

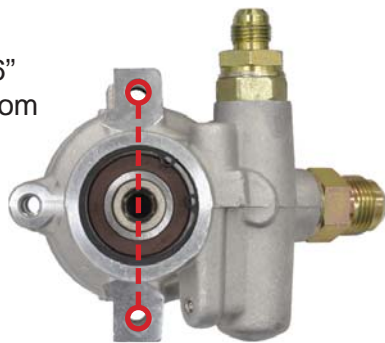


5/16-18 x 3-1/2"



Street Pump

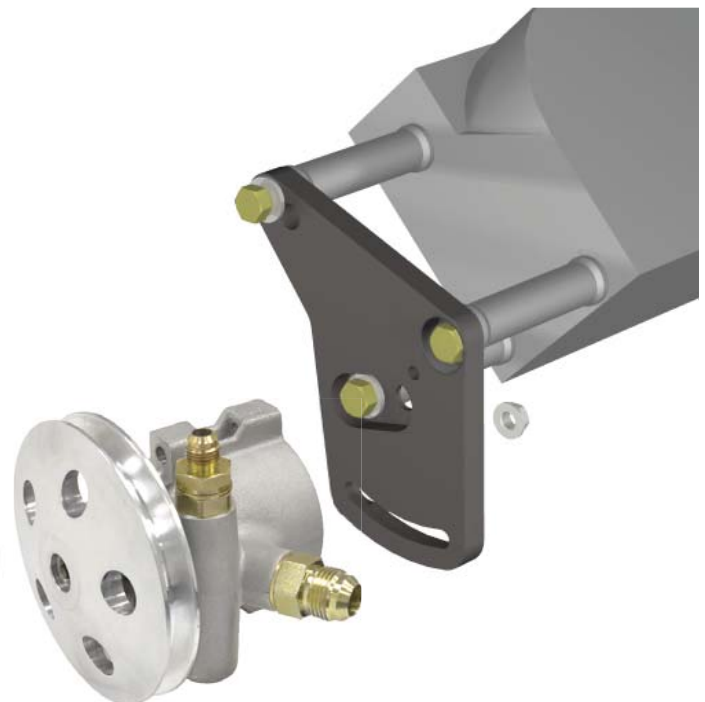
Use 2-3/4" long 5/16" bolts at top and bottom mounting holes.



5/16-18 x 2-3/4"



5/16-18 x 2-3/4"



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